



Standard Inventory Item

221 Rem Fireball

CB3B36

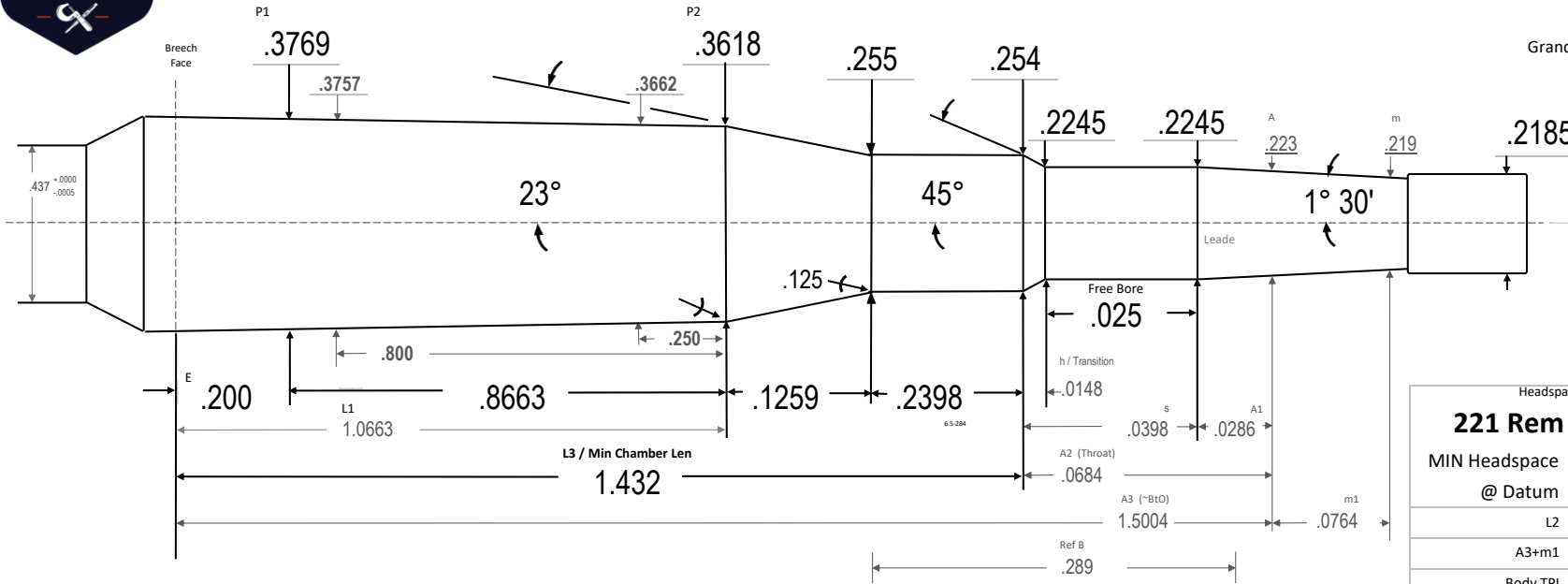
Manson

Manson Reamers

Contact us at:
support@mansonreamers.com
(810) 953-0732

8200 Embury Rd
Suite 1
Grand Blanc, MI 48439

221 Rem Fireball



SAAMI min spec body and neck w/ D Manson modified throat geometry to allow for wider range of bullets. SAAMI Throat is .2240 x .025 free bore w/ 3° leade.
vrfd 24.02.28rg

AKA 221 Fireball, 221 Remington

Headspace Gage:	
221 Rem / 300 Blk	
MIN Headspace	1.1038
@ Datum	.3300
L2	1.1921 44
A3+m1	1.5767 77
Body TPI	.0173 75
Breech Face Dia	.3803 75
~Chamber Vol in ³	.1248 62
Drawn:	Ray Gross
SD	2024.05.24
Template PTL	V10.3 24.05.24
Dia Tolerance	+ .001 / - .000
Length Tolerance	+ .005 / - .000
Angle Tolerance	+ / - 15'
Use Reamer Blank	223 Rem
Print is not to scale	



221 Rem Fireball

221 Rem Fireball